## **PRODUCT COMPARISON TABLE**3D SCANNINGSPRAY TYPE I AND TYPE II



	PERMANTENT - Type II							
	Tarnish 11	Tarnish 12	Tarnish 13	Tarnish 30	Tarnish 50	TopoTrack	Tarnish 80	Tarnish 90
Base	Solvent based   Adamantane	Low solvent content   Adamantane	Solvent based   Adamantane	Solvent based   Adamantane	Solvent based   Cyclododecane	Solvent based   Cyclododecane	Solvent free, water based	Solvent based   Adamantane
Drying Time	30 seconds	10 seconds	up to 240 seconds	30 seconds	30 seconds	30 seconds	60 seconds	30 seconds
Application				4			A	
Sublimation Time (depending on the object)	100 % sublimation after 1 – 3 hours	100 % sublimation after 1 – 2 hours	100 % sublimation after 10 – 24 hours	100 % sublimation after 5 – 15 minutes	100 % sublimation after 5 – 8 hours	100 % sublimation after 12 - 24 hours	No sublimation	No sublimation
Spray Volume								
Material Compatibility (All kind of material suitability must be tested before	All materials: metals, glass, ceramics, wood, 2K coatings, most plas- tics except PMMA	All materials: metals, glass, ceramics, wood, 2K coatings, most plastics	All materials: metals, glass, ceramics, wood, 2K coatings, most plas- tics except PMMA	All materials: metals, glass, ceramics, wood, 2K coatings, most plas- tics <b>except</b> PMMA	All materials: metals, glass, ceramics, wood, 2K coatings, most plas- tics <b>except</b> PVC soft	All materials: metals, glass, ceramics, wood, 2K coatings, most plastics except PVC hard, PVC soft, PS, ABS, PMMA, PC, PU/PUR	All materials: metals, glass, ceramics, wood, 2K coatings, plastics	All materials: metals, glass, ceramics, wood, 2K coatings, most plas- tics except PET, PVC hard, PVC soft, PS, ABS, PMMA, PC, PU/PUR
use in any case)	PVC soft, PS & PU/PUR are questionnable	PS is questionnable	PVC soft, PS & PU/PUR are questionnable	PVC soft, PS & PU/PUR are questionnable	PU/PUR is questionnable	PIVIIVIA, PC, PU/PUR	Ferrous materials are questionnable	PIVIVIA, PC, PU/PUR
Layer Thickness	Approx. 6 μm	Approx. 8 μm	Approx. 5 μm	Approx. 3 μm	Approx. 5 μm	Approx. 10 - 35 μm	Approx. 3 μm	Approx. 6 µm
Spray Distance	20 – 25 cm	20 – 25 cm	20 – 30 cm	20 – 25 cm	20 – 30 cm	20 – 30 cm	20 – 30 cm	20 – 30 cm
Adhesion of Reference Points	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes

Important note regarding the sublimation time for REFLECON® Type I Scanningspray The sublimation time is depending on the following factors:

- Ambient temperature (the higher the temperature the faster is the sublimation time)
- Thickness of the sprayed layer (the higher the layer the longer the sublimation time)
- Air condition or in general ambient air ventilation (high airflow is reducing the sublimation time)
- Material, surface, complexity and roughness of the scanned object

## **Please note:**

Material suitability must be tested before use! No liability is assumed for any damage!



PLEASE SEND US YOUR FEEDBACK!



WEBSITE REFLECON

## MATERIAL COMPATIBILITY TABLE 3D SCANNINGSPRAY TYPE I AND TYPE II



		PERMANENT - Type II						
	Tarnish 11	Tarnish 12	Tarnish 13	Tarnish 30	Tarnish 50	TopoTrack	Tarnish 80	Tarnish 90
METALS								
Ferrous Materials (Steel / Cast uncoated)	+	+	+	+	+	+	0	+
Non-ferrous Metals (uncoated)	+	+	+	+	+	+	+	+
PLASTICS								
PE	+	+	+	+	+	+	+	+
PP	+	+	+	+	+	+	+	+
PET	+	+	+	+	+	+	+	-
PA	+	+	+	+	+	+	+	+
PVC hard	+	+	+	+	+	-	+	-
PVC soft	0	+	0	0	-	-	+	-
PS	0	0	0	0	+	-	+	-
ABS	+	+	+		+	-	+	-
РММА	-	+	-	-	+	-	+	-
PC	+	+	+		+	-	+	-
PU/PUR	0	+	0	0	0	-	+	-
LACQUERS / COATINGS								
2K Coatings	+	+	+	+	+	+	+	+
Alkyd	Т	Т	T	T	Т	Т	T	T
Epoxy Resin								
Acrylate								
Polyester								
Polyurethane								

Please note: The material suitability must be tested before use! The scan object should always be tested on a non-visible spot before using the scanning sprays! The table only shows tendencies. No liability is assumed for any damage!

Good material compatibility

Material compatibility possible

No material compatibility

No material compatibility

No material compatibility

No general statement possible based on a large number of variants and mixtures.