## MR ${ }^{\circledR} 233$ Magnetic powder yellow



## Product characteristics

- Ready-to-use magnetic powder with ferromagnetic particles
- Suitable for all weld seams
- Suitable for dry testing on warm and hot surfaces
- Yellow crack indication in daylight \& UV light
- Processing temperature up to max. $315^{\circ} \mathrm{C}$
- Average grain size da $=75 \mu \mathrm{~m}$
- Density $2.5-3 \mathrm{~g} / \mathrm{cm}^{3}$
- ECO-LINE


## Minimum shelf life / <br> temperatures

Bulk: 5 years at storage temperature Storage: $+5^{\circ} \mathrm{C}-+45^{\circ} \mathrm{C}$ Application: $<315^{\circ} \mathrm{C}$

## Approvals / specification

- AMS 3040
- EN ISO 9934-1


## Application

- Fill MR® 233 magnetic powder yellow into a suitable applicator
- When magnetizing (e.g. with an MR® hand magnet), dust the powder so that a magnetic powder cloud is formed over the test surface
- During inspection under white light of at least 500 Lux (1000 lux recommended), any imperfections become visible as a yellow magnetic powder bead in each case


## Suggested products

Remover:
Test body:
Measuring device:
Hand yoke:
$M R ® 71, M R ® 79, M R ® 85, M R ® 88, M R ® 3001, M R ® 3002$
Reference block 1 and 2, Test block
Field strength meter, UVA/Lux, Luxmeter
MR® 50, MR® 56

## Delivery

 form